



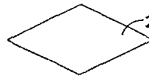



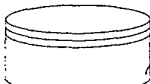
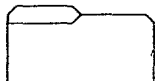



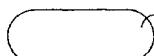

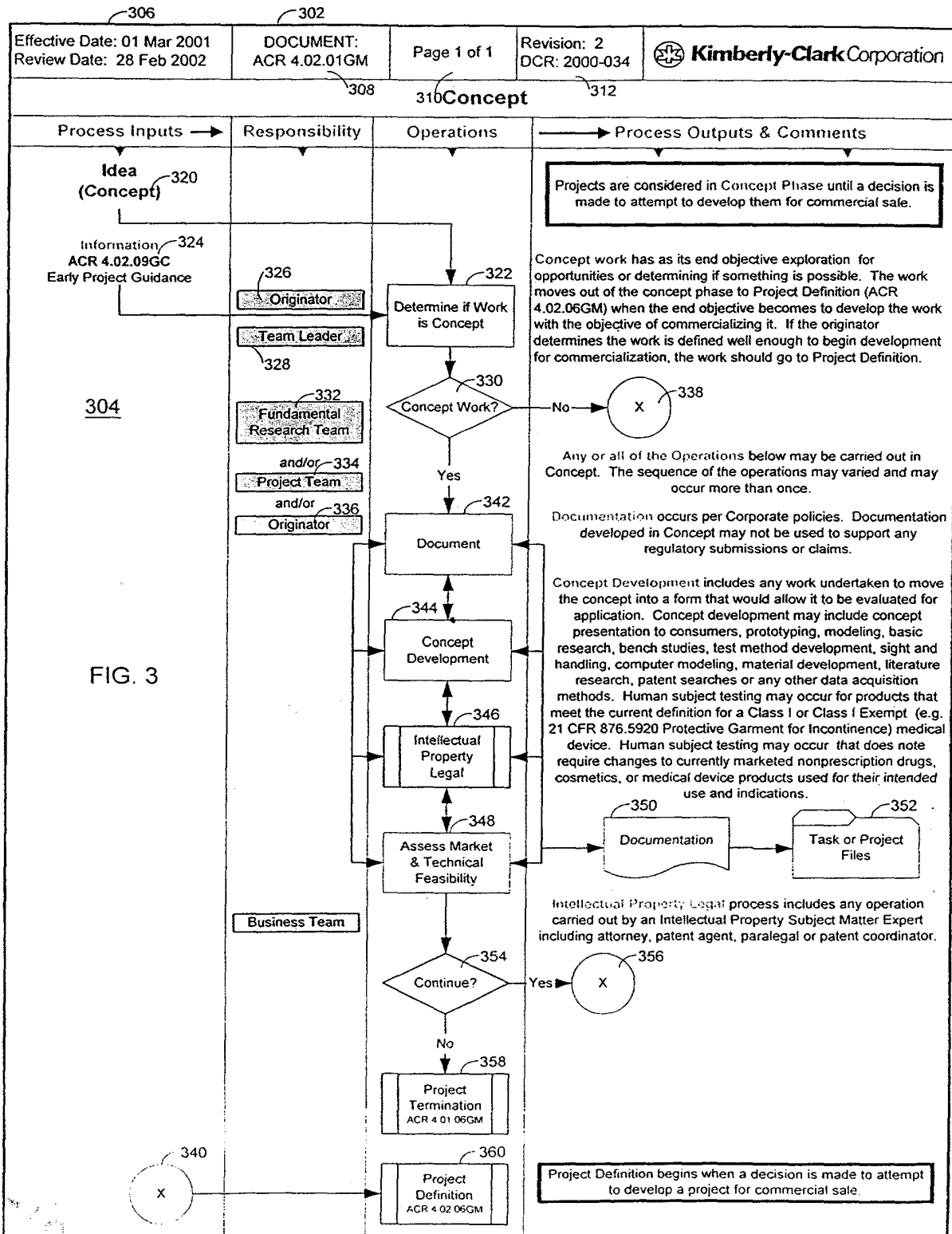
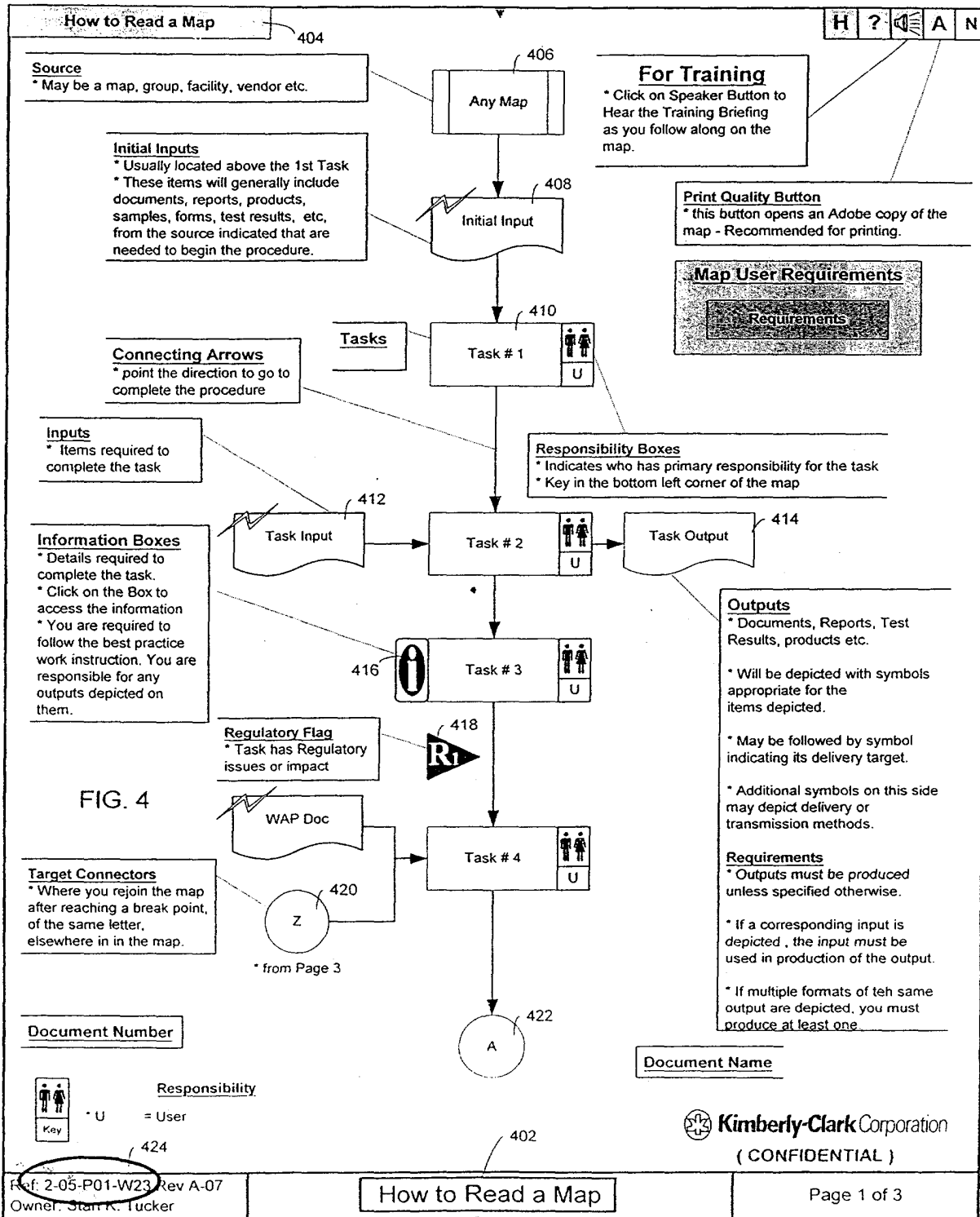
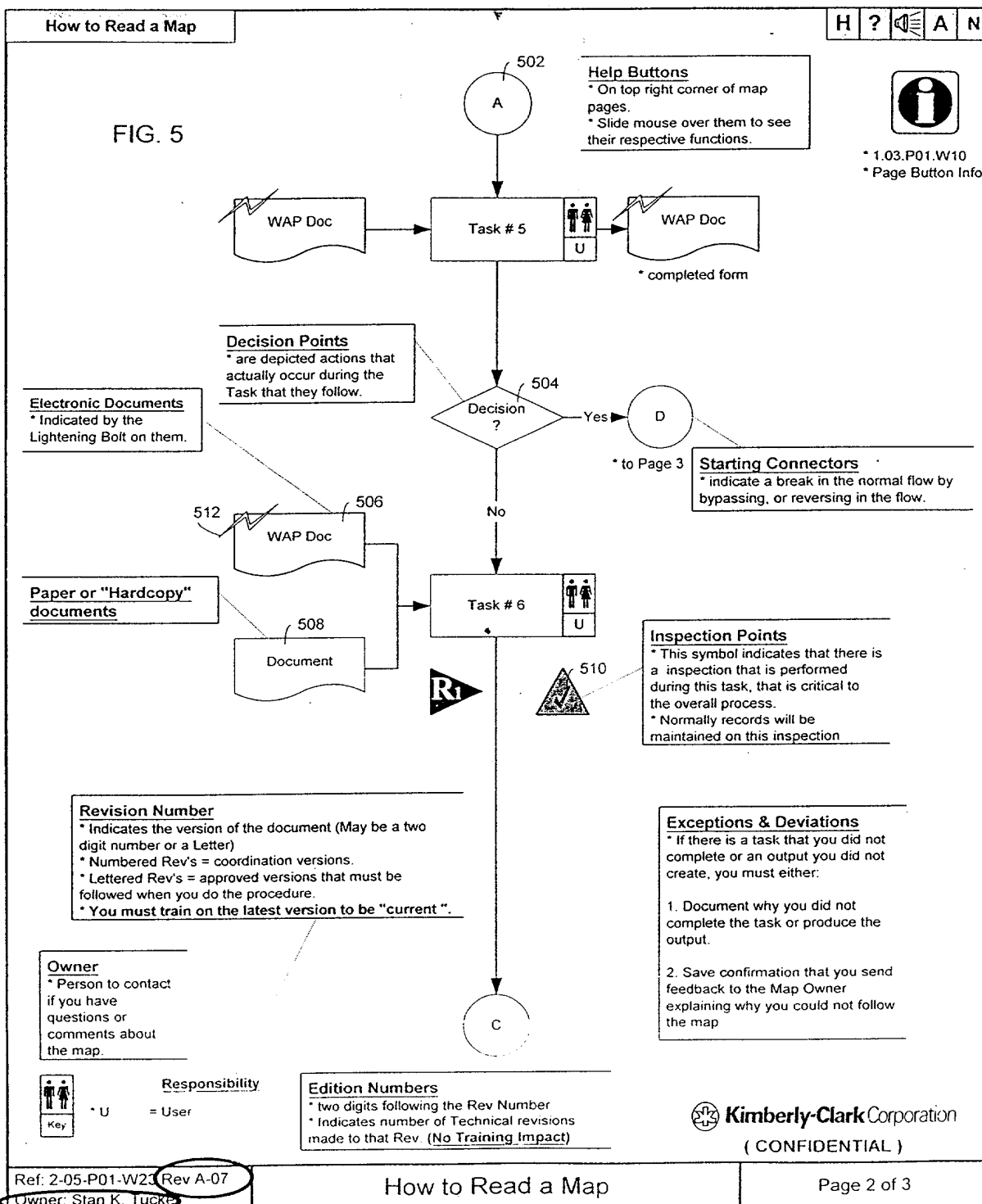


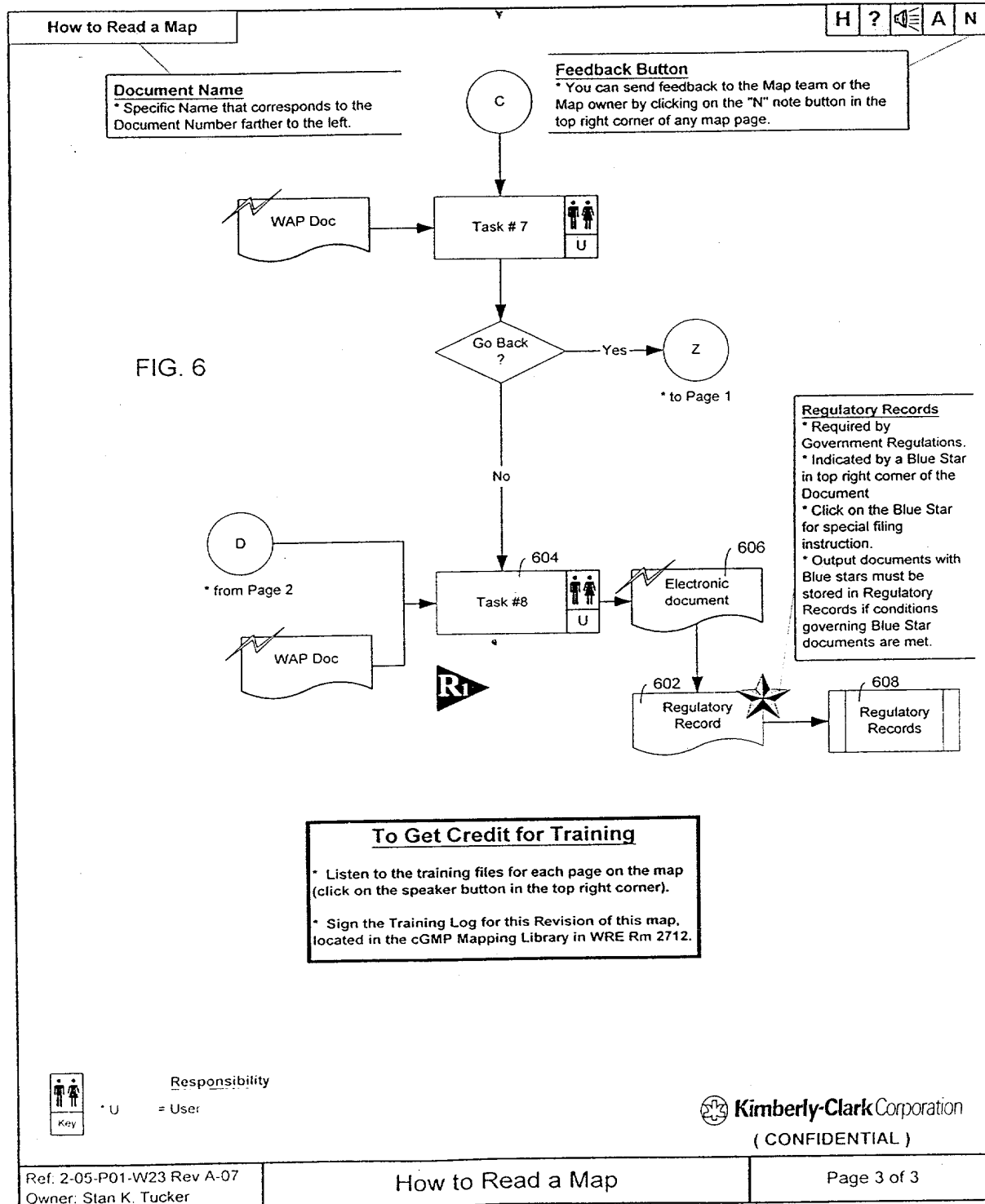
Effective Date: 15 Sep 2000 Review Date: review date	DOCUMENT: ACR X.XX.XXGM	Page 0 of 1	Revision: 0 DCR: DCR	 <b>Kimberly-Clark Corporation</b>
		Template		
Process Inputs →	Responsibility	Operations	→ Process Outputs & Comments	
<div data-bbox="321 573 375 604"><u>116</u></div> <div data-bbox="298 972 391 1003">FIG. 1</div>	<div data-bbox="553 573 607 604"><u>118</u></div>	<div data-bbox="748 573 802 604"><u>114</u></div> <div data-bbox="748 909 802 940"><u>100</u></div>	<div data-bbox="1052 583 1105 615"><u>120</u></div>	

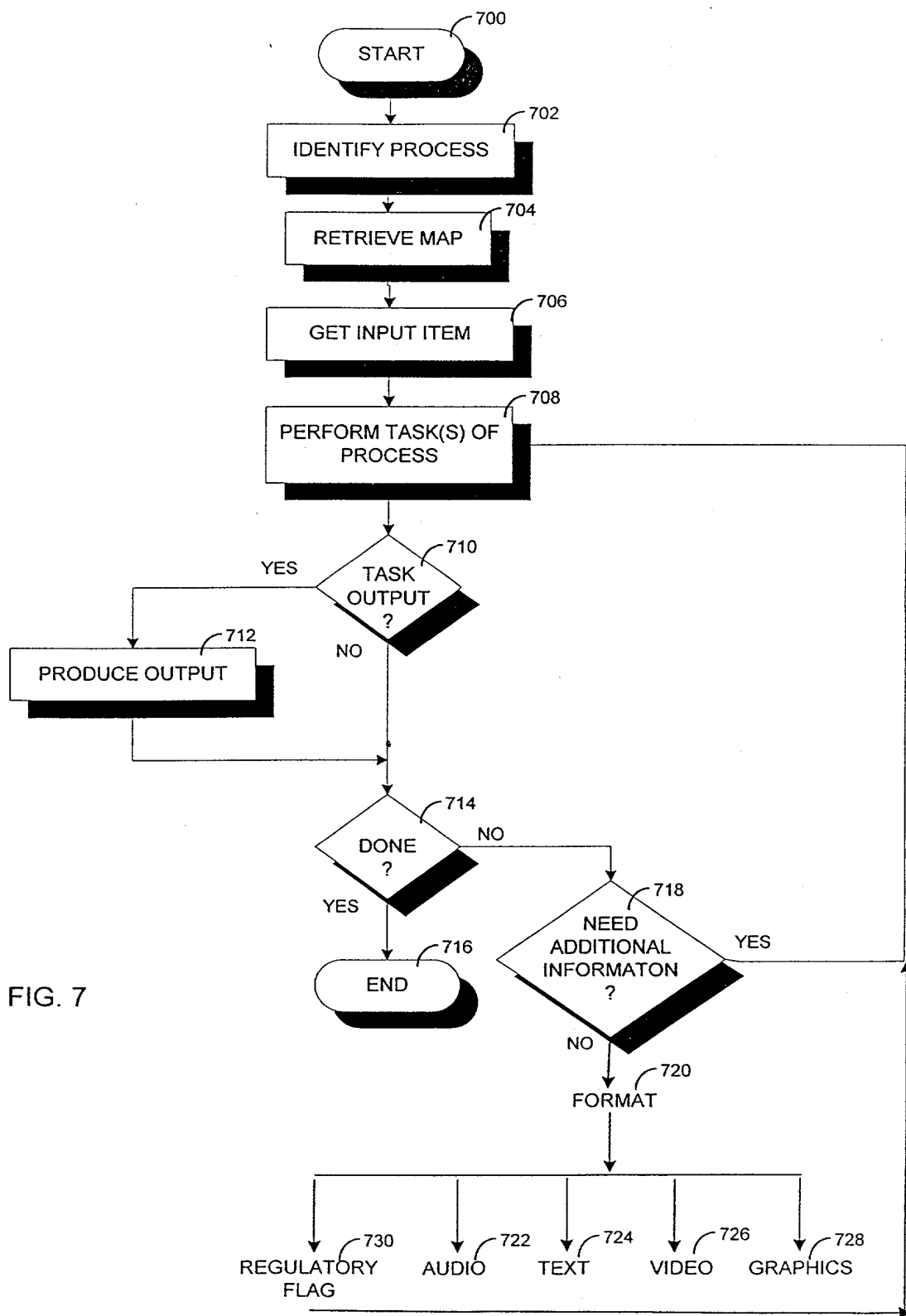
Effective Date: 01 Mar 2001 Review Date: 28 Feb 2002	DOCUMENT: ACR 4.01.13GM	Page 1 of 1	Revision: 0 DCR: 2000-049	 <b>Kimberly-Clark Corporation</b>
<div>206</div> <div>206</div> <div>Symbol Key</div>				
<div>216</div>  <p>Individual task within the process. Controlling document that determines tasks to be conducted is the Project Plan.</p>	<div>218</div>  <p>Process consisting of multiple tasks detailed in another procedure or process.</p>	<div>220</div>  <p>Decision with paths leading to different points depending on decision outcome.</p>		
<div>222</div>  <p>Person(s) responsible for task. Delegation may occur but responsible individual retains accountability.</p>	<div>224</div>  <p>Document. Could be used as input or generated as an output. Could be written, graphic, digital or video.</p>	<div>226</div>  <p>Approved document, meaning document has been reviewed and signed.</p>		
<div>228</div>  <p>Electronic data storage media.</p>	<div>230</div>  <p>Retained file. May be folder, expanding file, box, binder or other real or electronic conveyance for retaining documents.</p>	<div>232</div>  <p>Link to another area on the same map. Links may point to places ahead of current location or direct to a link closer to the beginning of the map.</p>		
<div>234</div>  <p>Component or finished product. Component is any raw material, substance, piece, part, labeling, or assembly intended as part of the finished, packaged, &amp; labeled product.</p>	<div>236</div>  <p>Verbal communication. Indicates where information is transferred without documentation.</p>	<div>238</div>  <p>Termination point in a process. No further tasks occur within the documented process after the termination step.</p>		
<div>240</div>  <p>Bound, numbered Corporate Laboratory Notebooks issued by and tracked per existing Corporate Control Procedures.</p>	<div>200</div>			
<div>FIG. 2</div>				











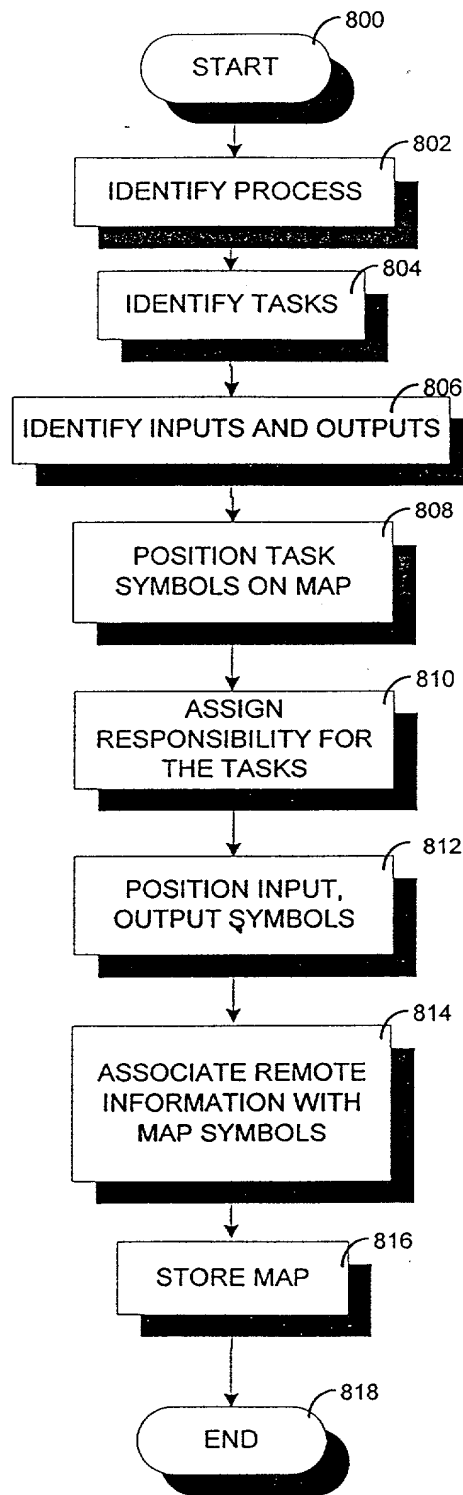
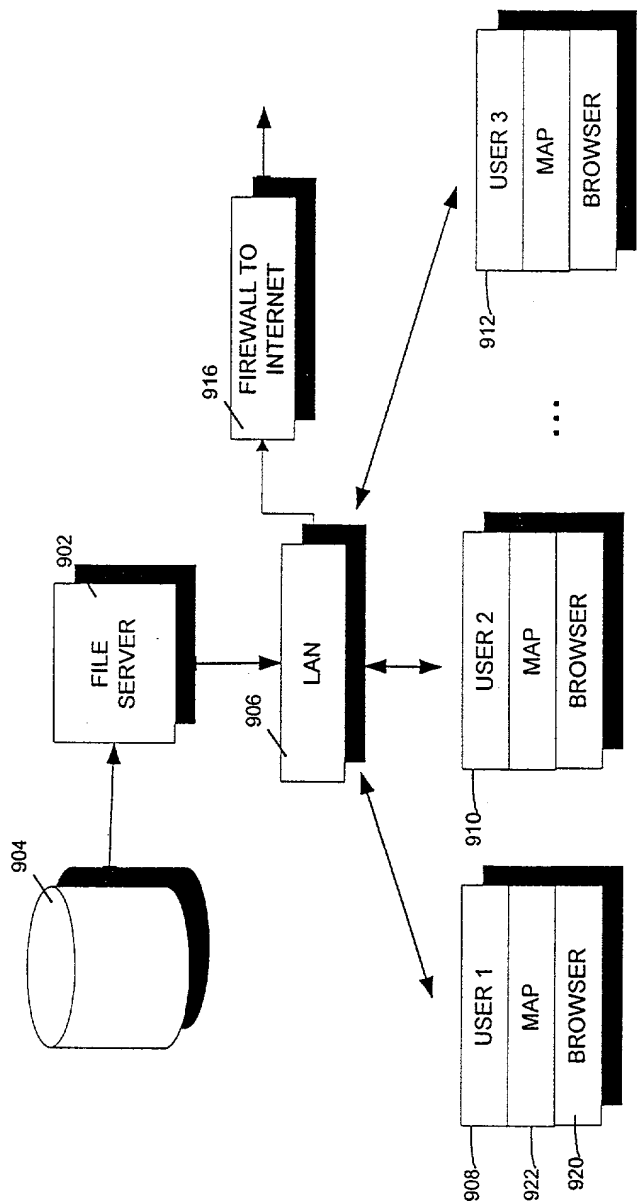


FIG. 8



910

FIG. 9